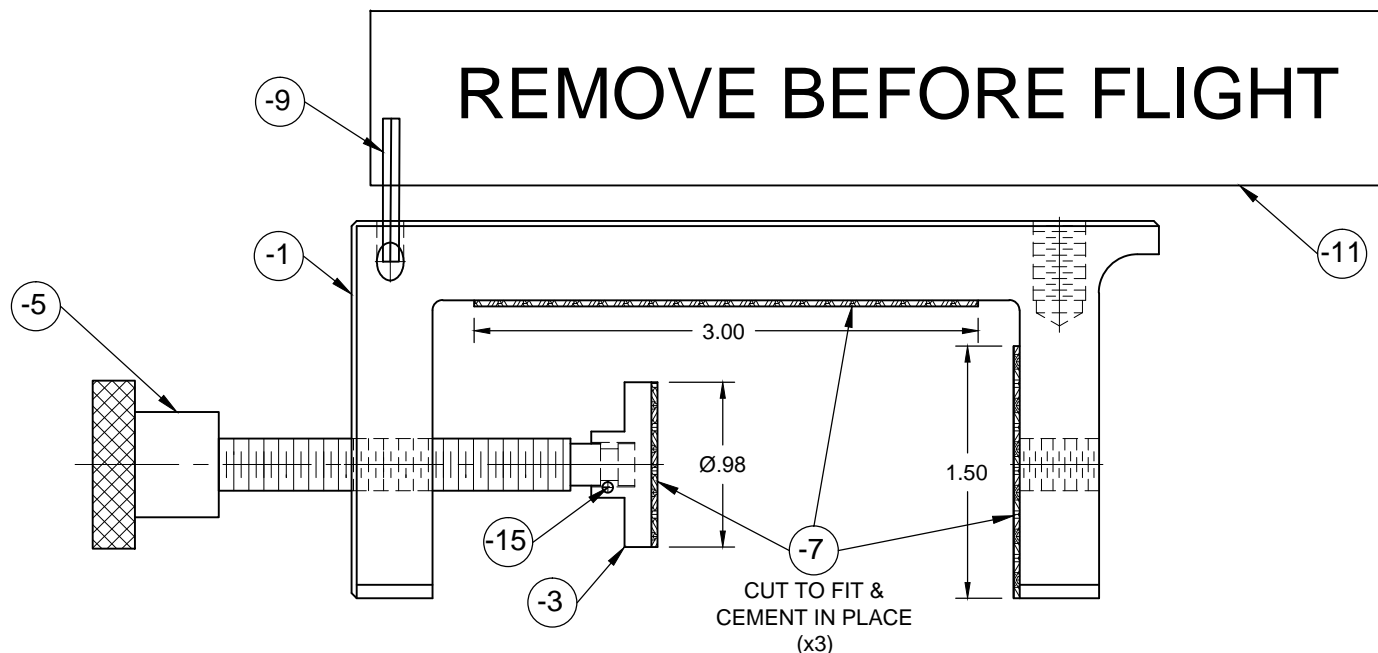


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVE
1	REPLACED THUMB NUT, ALL THREAD & ROLL PIN WITH THUMB SCREW.	3/20/09	WP	DW
1A	CH'D ENGRAVE NOTE P/N -1.	5/28/09	RJC	RW
2	CH'D P/N -11 FROM NAS1756-18 IN BOM, ADDED MISSING DIM'S .240, 4.213 & DEPTH 12.7MM FOR P/N -1. CH'D RADIUS FROM .230 ON P/N -1 PER G.E.	10/26/09	RJC	RW



FUNCTION: USED TO INSPECT FOR PLAY (AXIAL) OF THE MR DAMPER SPHERICAL BEARINGS (HUB SIDE), WITHOUT REMOVING THE COMPONENTS FROM THE AIRCRAFT.

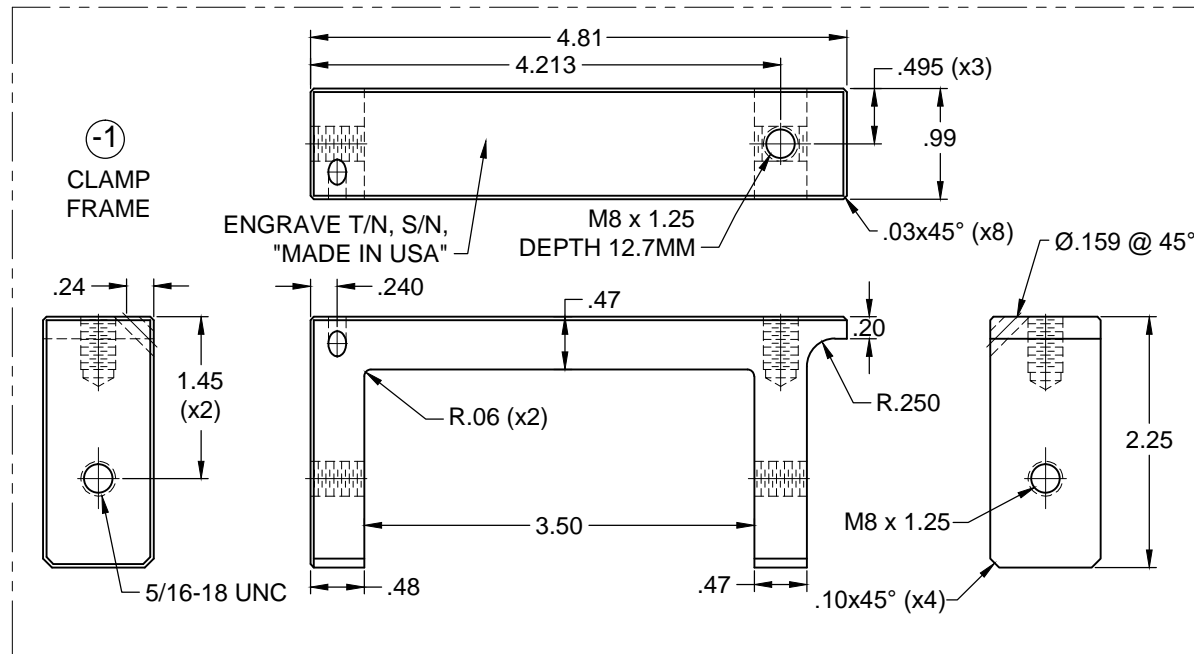
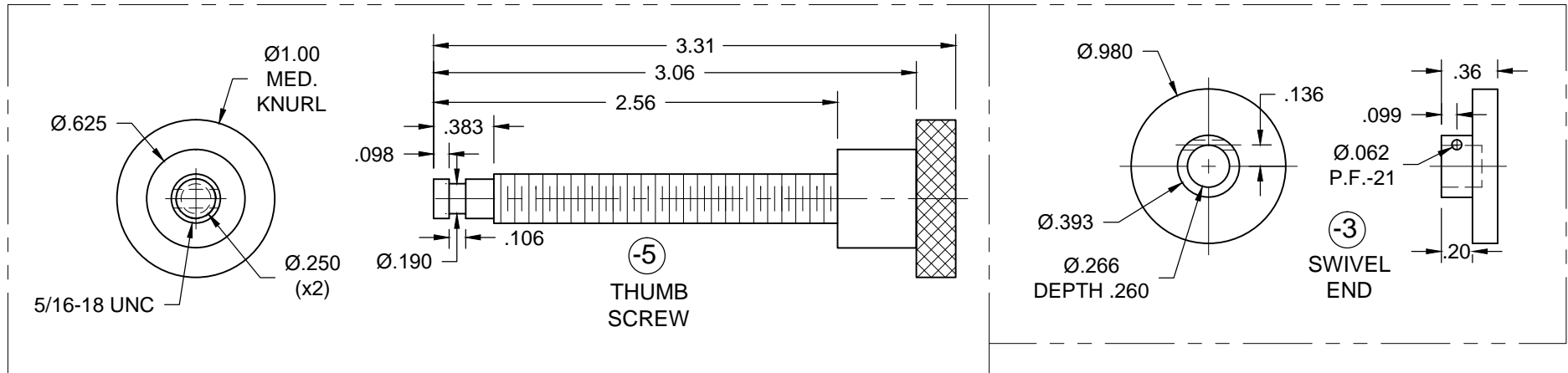
ORIGINAL No. REF.
RBW6005G01531 ≡ 3G6005G01531
RBW6005G01531-1 ≡ 3G6005G02731
RBW6005G01531-11 ≡ 999-3900-17-3
DO NOT USE. FOR REFERENCE ONLY.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	CLAMP FRAME	304 S.S. FLAT BAR	1 x 2-1/2 x 5
			-3	1	SWIVEL END	304 S.S. RND. BAR	Ø1 x 1/2
		MACH	-5	1	THUMB SCREW	S.S.	MCMaster-CARR #6091K47
		B/O	-7	1	PAD MATERIAL WITH ADHESIVE BACK	RUBBER	.036 x 1 x 5-1/2 GASKET SPECIALTIES
		B/O	-9	1	SPLIT RING	PLATED	Ø7/8 x .11 thick MCMaster-CARR #90177A217
		B/O	-11	1	FLAG	PLASTIC WEAVE	NAS1756-12
		B/O	-15	1	DOWEL PIN	S.S.	Ø1/16 x 5/16
	ASSY #						

 RED BARN MACHINE			
TITLE SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER ASSEMBLY			
DWG. NO. RBW6005G01531-3G			REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED <i>D Weid</i> HEAT TREAT FINISH SPEC.	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA	
SCALE NTS	DATE 1-22-09	SHEET 1 of 2	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	REPLACED THUMB NUT, ALL THREAD & ROLL PIN WITH THUMB SCREW.	3/20/09	WP	DW
1A	CH'D ENGRAVE NOTE P/N -1.	5/28/09	RJC	RW
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RED BARN MACHINE				
TITLE		SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER; PARTS		
DWG NO.		RBW6005G01531-3G-1 thru -5		REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT		
TOLERANCES ON:		APPROVED <i>D. Weil</i>		
DECIMALS		HEAT TREAT		
.XXX ± .005		FINISH SPEC		
.XX ± .01		USED ON MODEL		
.X ± .1		AGUSTA		
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE	NTS	DATE	1-22-09	SHEET 2 of 2